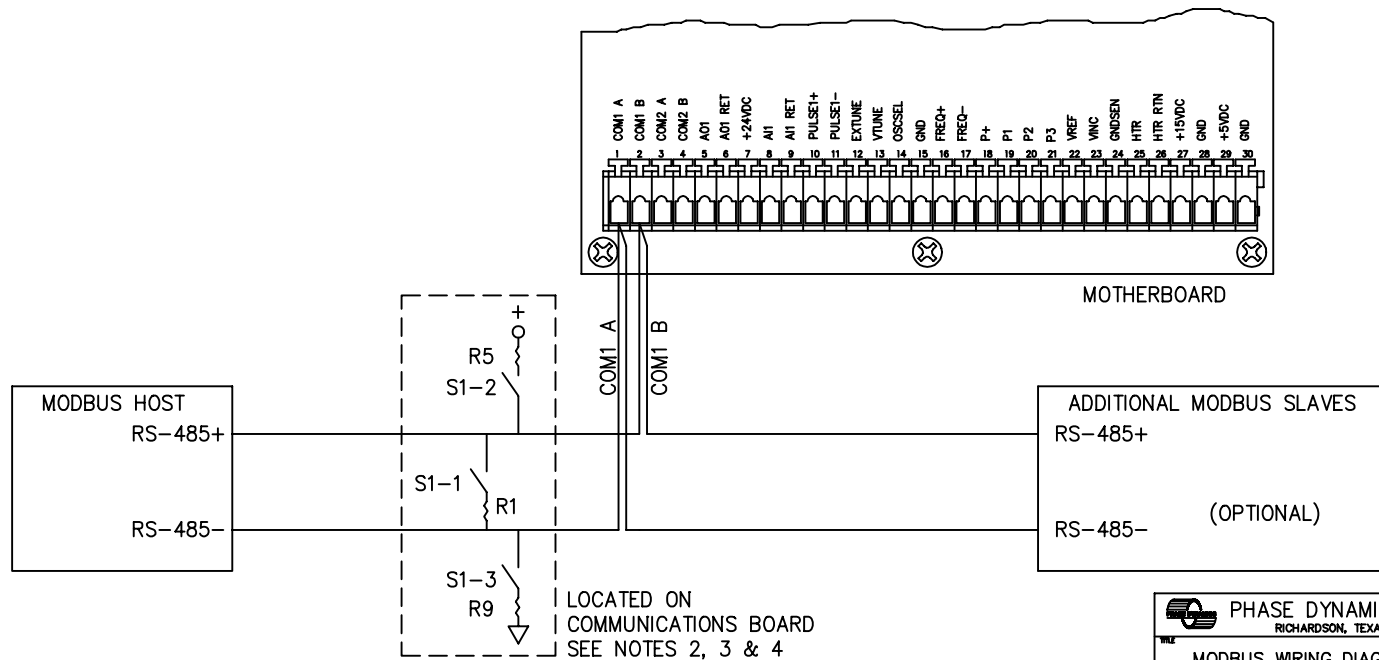


COMM BOARD DIP SWITCHES




NOTES:

1. MUST HAVE COMMUNICATIONS BOARD P/N 2000-00067-000.
2. S1-4 ON COMMUNICATIONS BOARD, ALL "OFF" ARE THE DEFAULT POSITIONS.
3. A 100 OHM TERMINATION RESISTOR CAN BE ADDED BY TURNING ON SWITCH S1-1.
4. 620 OHM PULL-UP AND PULL-DOWN RESISTORS CAN BE ADDED BY TURNING ON SWITCH S1-2 AND S1-3 RESPECTIVELY.



LOCATED ON COMMUNICATIONS BOARD SEE NOTES 2, 3 & 4


PHASE DYNAMICS, INC.
 RICHARDSON, TEXAS
MODBUS WIRING DIAGRAM
 RS-485
 REV. DATE P/N. DATE
 C 0070-00246-000 08/08/05
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